



**ATTENTION: Plunger pin for shuttle locks must be engaged a minimum of 3 clicks for Genesis Pins or 6 clicks for Ball Bearing Pins.**

**Instructions:**

After socket has been fabricated using the appropriate former, assure that the distal surfaces of socket are flat and parallel using appropriate Bulldog® tooling. Align four hole pattern of the lock and pyramid. Insert (4) M6 flat head screws from the bottom of the pyramid. Using a torque wrench, tighten the flat head screws to 10 Nm.

- IF INNER AND OUTER SURFACES OF DISTAL END ARE NOT PARALLEL AND FLAT, OR THE BOLTS ARE NOT CORRECTLY TORQUED, THE LOCK CAN BIND, BREAK, OR MALFUNCTION.
- MEDIUM STRENGTH THREAD LOCKER (LOCTITE 242) SHOULD BE USED ON ALL FOUR M6 SCREWS

**\*\*CAUTION DO NOT OVER USE THREAD LOCKER AS IT WILL DAMAGE LOCK FUNCTION.**

**WARRANTY WILL BE VOIDED IF SAFETY SEAL IS BROKEN**

FOR LOCKS THAT NEED TO BE SERVICED, PLEASE SEND TO:

**BULLDOG TOOLS, INC. • 4140 US-40 EAST • LEWISBURG, OHIO 45338**

